



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5326-041
Job Sheet 186147



Part No: **D5326-041**

Job Qty: **4 ea**

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 11/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 1,3 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/26/18	11/26/18	0.00	0.00	Start Up Large Fab-6		MAH
100	Large Fab	4 pcs	11/26/18	11/26/18	0.00	7.02	Large Fab 1		MAH
110	QC	4 pcs	11/26/18	11/26/18	0.00	0.00	QC10		EL
120	QC	4 pcs	11/26/18	11/26/18	0.00	0.00	QC5		EL
130	Packaging	4 pcs	11/26/18	11/26/18	0.00	0.00	Packaging3 Large Fab		MAH
140	QC21-SA	4 Ea	11/26/18	11/26/18	0.00	0.00	QC21		

Part Op 100 - 1 - Cut D5326-1 as per dwg
Descriptions: 130 - ***STOCK IN BASKET CELL***

DAS
21
9-89

NOV 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5338-1	Bushing	8 Ea (2 ea)	90-Start up Operation	S 122 991
M304TS0.500W.049	Square Tubing	7.6000 ft (1.9 ea)	90-Start up Operation	S 124 711

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5338-1	8	23	0
	M304TS0.500W.049	8	474	0

Part Specifications

Specifications could not be found.



Container No: **S127320**



Part: **D5326-041**

Job No: **186147**

Serial No/Batch: **S127320**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/12/18 11:29 AM Dart.lajeunesse.marie

Date: 11/13/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐								
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval					
Description Work Order Deviation				Disposition				Completed By				
								Lead hand / Supervisor Approval Verification				
												QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY										
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐							
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐							
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐							
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐							
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐							
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐							
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐							
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐							
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐							
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐							
Past Expiry Date ☐	Manufacturing Process ☐											
Misidentified ☐	Past Due ☐	OTHER :										